



S.JAGANNATHAN

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PRODUCTION MANAGER – SHOE OUTSOLE & LEATHER FOOTWEAR

Looking forward to challenging assignments

SUMMARY

An adroit and astute professional with more than 11 years and 2 months experience in Rubber Outsole Manufacturing and leather footwear. Demonstrates outstanding managerial skills in enhancing the rate of production through controlling & forecasting plans for optimizing efficiency of physical labor, reducing defect rate or any other issues like overproduction and timely conduction of inventory and audits of records. Has a flair for meeting demands related to stock, machinery and mold ensuring smooth production of outsoles. Has a comprehensive knowledge in managing the working of machines like Auto Hot Pressing, Water Cooler Compressor, etc. and energy saving Kaizen. Highly adept at resolving the problems with in short period limited to Takt time and grooming personnel with cross culture training.

KEY SKILLS

- Production Planning & Management
- Consumables Demand Computation
- Work & Manpower Management
- Human Resource Planning
- Report Analysis & Feedback
- Rolling and PressingPlanning
- Kaizen Implementation
- Cross Culture Operations Mentoring
- Defects & Over Production Reduction Planning
- Problem Solving & Takt Time Management
- Managerial & Interpersonal Skills
- Audit & Inventory Supervision

- Leadership & Pressure Handling

PROFESSIONAL EXPERIENCE

1. PA FOOTWEAR PVT LIMITED 2017 to Present

June

Designation: Production In charge (Full Shoe Division)

Job Responsibilities:

- Arranging Manpower to the line based on the model and capacity of the day.
- Ensure the quality in every stage to avoid rejections in the final packing
- Communicating to the customer to confirm the tolerance level of the leather.
- Communicating to the upper unit to get the recut materials on time to finish every order with in the Ex - factory date.
- Running the production with batch system to make the lot flow even and packing finish on time.

2. BRIGHTWAY RUBBER INDUSTRIES. (PUNJAB) to May 2017

April 2016

Designation: Planning Head

Job Responsibilities

- Engaging with the customers to get orders to the factory, and committing the delivery schedule as per the production capacity.
- Purpose planning and setting the target to the production unit,
- Analyzing the difficulties such as mold, materials, manpower and machine and generating the best option to start,
- For new article order, communicating with the customer to send the base mild , sample mild for confirming color and the quality of the mould.

3. EAST WIND FOOTWEAR ENTERPRISES LTD., (CHEYYAR) Feb2014to March 2016

Designation: Production Senior Manager

Job Responsibilities

- Controlling and managing rubber department for making outsole of SALOMON brand shoes
- Forecasting production plan for next 6 months
- Based on the forecast by export team, calculating the machine demand and mold demand for smooth production
- Planning and leading the team to reach year goal set by top management
- Handling abnormalities and solving the situation within a short period limited to Takt time
- Providing cross culture training for operators to make them multi skilled
- Communicating with few operators on a weekly basis to understand the work difficulties and improving their necessary value added suggestions
- Visiting night hours to understand the production situation during night shifts

Highlights

- Increased efficiency from 80% to 95% with the reduced defect rate on a monthly basis
- Reduced raw material consumption (by month) from 46% to under consumption (-6%)
- Preventive Maintenance carried out every day, week and monthly to avoid machine downtime more than 30 mints.

4. LOTUS FOOTWEAR ENTERPRISES LTD. (CHEYYAR) Aug 2007 to Jan 2014

Designations Production control Manager (Aug 2007 to May 2011)

Senior Production Manager (June 2011 to Jan 2014)

Job Description: Controlling and Managing rubber department for making outsole and cup soles of NIKE brand shoes by shift basis.

Job Responsibilities

- Handling shift production planning, and arranging the material and molds based on the production control plan
- Controlling the manpower in total 250, and following the manufacturing process by Best practice
- Creating disciplined work atmosphere to make operator feel comfort in the work area

- Awarding the best performer of the week by their performance on efficiency and lower defect rates
- Making arrangement of materials to the next shift to become production smooth

PROJECTS

Project Title: Fuzzy Based Three Phase To Single Phase Auto Change Over Scheme

Project Description: This project is being taken up to provide a single-phase supply to a load from any one of the phases whose voltage level is suitable. For that all three-phase voltages are continuously monitored. A program is written in Turbo C with graphics for the selection of the phase alarm and siren indications in the monitor instantaneously. Using fuzzy logic we consider all the three phase voltages and depending on their grading, we are connecting the load to suitable phase as well as we are continuously monitoring the three phase voltages. Fuzzy logic is the only logic and it can create a perfect solution to all possible occurrence on the three phase input side.

Team Size: 4

Venue: Kanchi Pallavan Engineering College

Duration: Jan 2007 to April 2007

TRAININGS & LEAN IMPLEMENTATION

- Done NOS Internal sensei training, and got certificate and batch from Lean Master in Lean Management
- **Projects Done**
 - Safety kaizen in Banbury Door. During the chemicals poured to machine automatically the safety door closed to avoid any accident
 - Andon system made my internal TPM by guiding them on the quality process
 - Hot pressing machine motor controlled by PLC by reducing the running time from 999 sec to 30 sec. if the pressing machine is idle more than 30 sec, automatically the motor will turn off. By done this the cost of the energy is reduced rupees 75000/- per year
 - Auto cutting machine made internally to reduce the manpower in the sheet cutting and pre form cutting. Efficiency is improved from 95% to 105%

- Safety kaizen done in 22” roller mill, that auto reverse after pressing the emergency button. This will help to avoid gear damage during power shutdown and sudden raise of voltage

CERTIFICATION

- Undergone Advanced Training in Industrial Automation at Technocrat Automation Solution Pvt. Ltd., Nungambakkam, Chennai

EDUCATIONAL QUALIFICATIONS

- BE (EEE) from Kanchi Pallavan Engineering College, Kanchipuram under Anna University in 2007
- Diploma (EEE) from Pallavan Polytechnic College, Kanchipuram in 2004

IT SKILLS

- **Language:** C & C++
- **OS:**DOS& Windows

PERSONAL DETAILS

- ❖ **Date of Birth** : April 11, 1985
- ❖ **Address** : No.118\10B Moonram Thiruviza, Mandapam Street,
Kanchipuram, Tamil Nadu
- ❖ **Languages Known** : English, Tamil , Saurashtra and Hindi
- ❖ **Passport Number** : T2724322